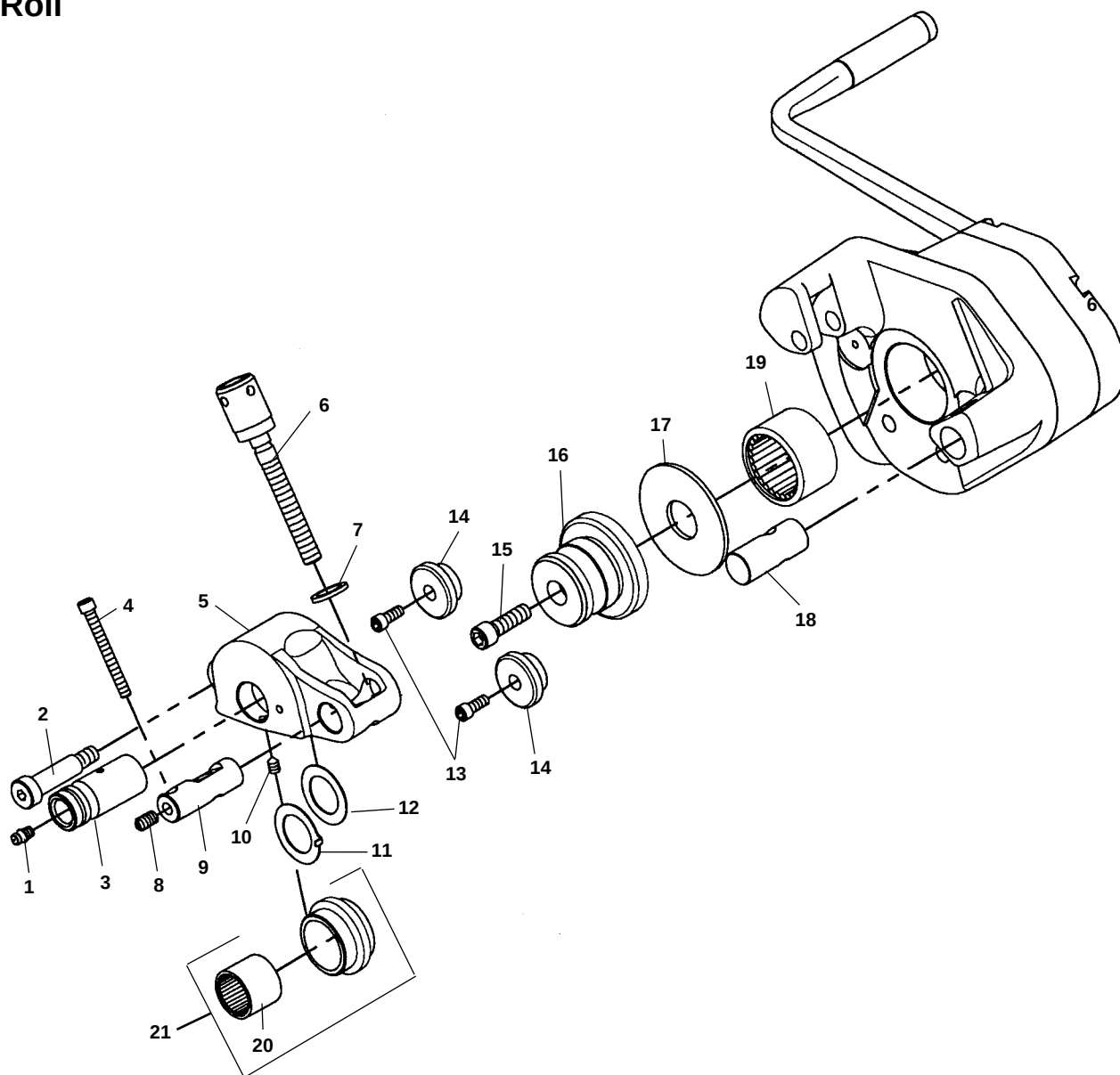


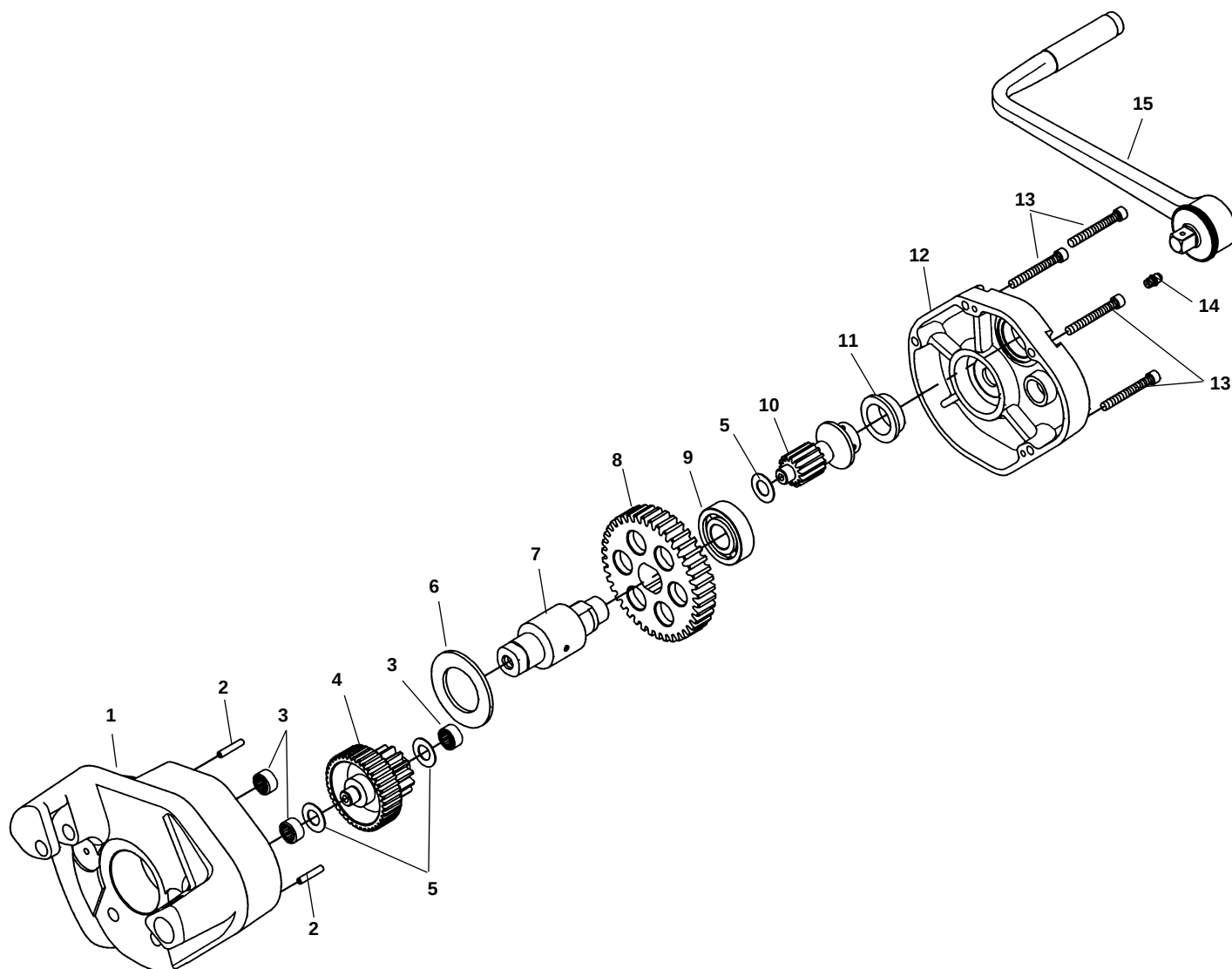
Drive Roll



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	88232	915 Roll Groover	12	93652	Thrust Washer
1	46860	Grease Fitting (2)	13	32205	Screw, 1/4" - 20 x 5/8"
2	93602	Shoulder Screw	14	93752	Stabilizer, 2" - 6" (2)
3	93607	Groove Roll Pin		93867	Stabilizer, 8" - 12" (2)
4	93622	Screw, Socket Head, 1/4" - 20 x 2 1/4" (1)	15	46745	Hex Soc Cap Screw 3/8" - 16 x 1 1/4" (1)
5	93627	Reaction Arm	16	93757	Drive Roll 2" - 6" Sch. 10, 2" - 3 1/2" Sch. 40
6	93632	Feed Screw	17	93762	Drive Roll Thrust Washer
7	93657	Load Thrust Washer	18	93767	Pivot Nut Pin
8	93612	Ball Detent, 5/16" - 18 (1)	19	87610	Bearing, Roller
9	93617	Pivot Pin	20	93642	Groove Roll 2" - 6" Sch. 10, 2" - 3 1/2" Sch. 40
10	45187	Set Screw, Socket Head	21	45172	Bearing
11	93647	Locking Thrust Washer			

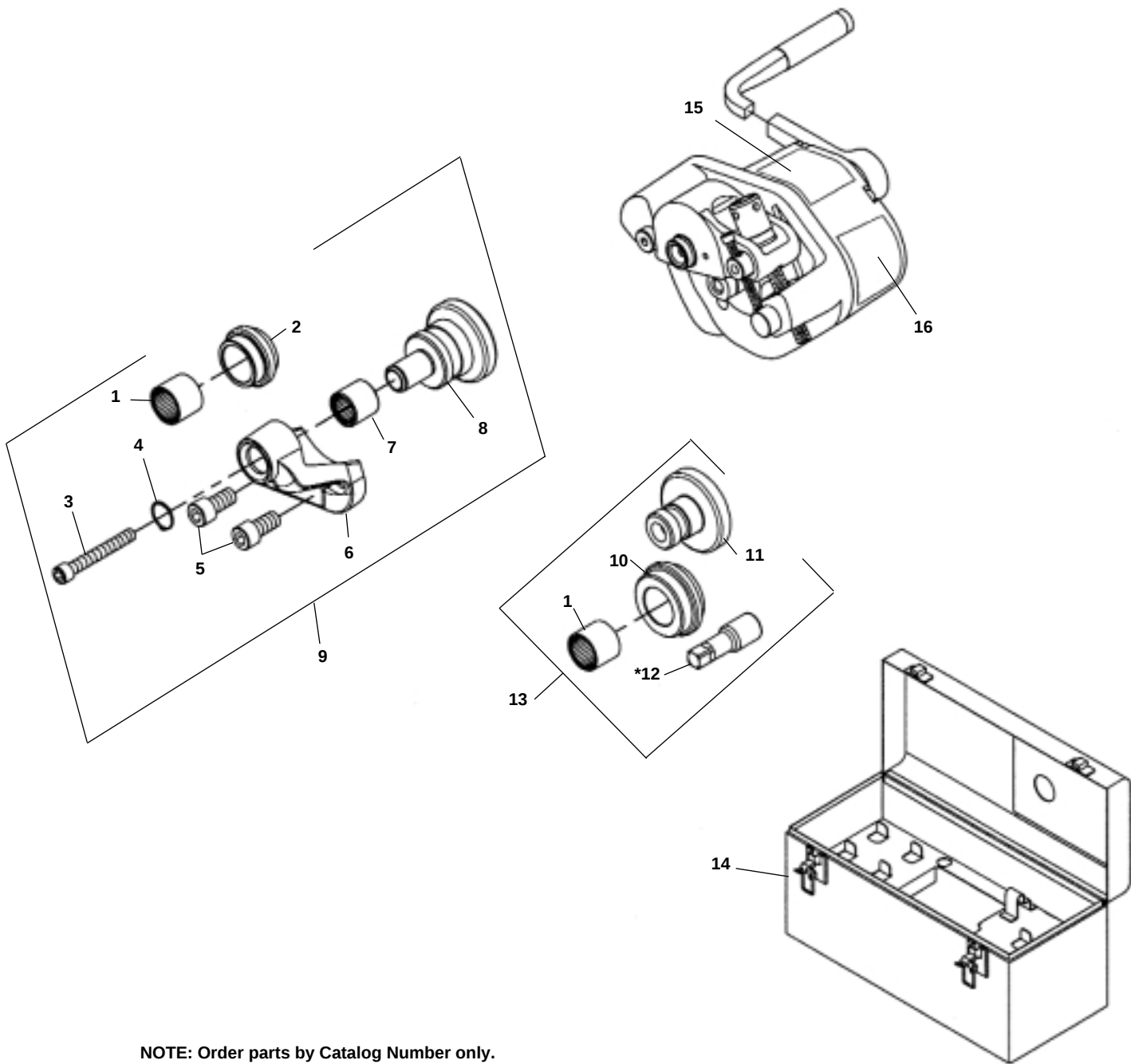
Main Housing



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	93772	Main Housing	9	44620	Bearing, Ball
2	77097	Pin (4)	10	93807	Input Drive Pinion
3	93777	Needle Roller Bearing (3)	11	93812	Bronze Flange Bearing
4	93787	Intermediate Gear Cluster	12	93817	Rear Cover
5	93782	Thrust Bearing Washer (3)	13	40657	Screw, 1/4" - 20 x 1 1/2" (4)
6	93792	Bronze Thrust Bearing	14	46860	Drive Grease Fitting (2)
7	93797	Drive Shaft	15	92202	Ratchet, 1/2" Drive 90°
8	93802	Main Drive Gear			

Accessories



NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	45172	Bearing	10	93837	Groove Roll 1 1/4" - 1 1/2"
2	93887	Groove Roll 4" - 6" Sch. 40		93892	Groove Roll 2" - 8" Copper
	93862	Groove Roll 8" - 12" Sch. 10	11	93832	Drive Roll 1 1/4" - 1 1/2"
3	93847	Screw 3/8" - 16 x 2 3/4"		93897	Drive Roll 2" - 8" Copper
4	93852	External Retaining Ring	*12	93842	Extension, 1/2" Drive (for 1 1/4" - 1 1/2" Roll Set)
5	93857	Screw, 1/2" - 12 x 1" (2)	13	92437	1 1/4" - 1 1/2" Groove Roll Set
6	93872	Support, Drive Roll		92452	2" - 8" Copper 915 Groove Roll Set
7	93877	Bearing, Needle Roller	14	93497	915 Tool Box
8	93902	Drive Roll 4" - 6" Sch. 40	15	93822	Operating Instructions Decal
	93882	Drive Roll 8" - 12" Sch. 10	16	93827	Warning Decal
9	92447	4" - 6" Sch. 40 Groove Roll Set			
	92442	8" - 12" Sch. 10 Groove Roll Set			

NOTE: * Only used on 1 1/4" - 1 1/2" Roll Set